

WHAT IS CLAIMED IS

1. A mascara brush comprising a plurality of bristles held between two intertwined wire sections forming a core, with said core comprising a curved core section, wherein at least two curved cores (2, 3) extending from a common handle section (5) are provided.
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2. A mascara brush according to claim 1, wherein said cores (2, 3) have essentially the same bending radius.
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3. A mascara brush according to claim 1, wherein transition sections (6, 7) of said cores (2, 3) adjacent to said handle section (5) have different transition angles relative to said handle section (5).
- 15 4. A mascara brush according to claim 1, wherein said handle section (5) is formed of bristle-free intertwined wire sections being extensions of said cores (2, 3).
- 20 5. A mascara brush according to claim 1, wherein said bristle-free sections of said cores (2, 3) in the handle section (5) are positioned in parallel and are connected with each other.
- 25 6. A mascara brush according to claim 1, wherein tangents (T_2, T_3) of said cores (2, 3) intersecting in a starting point (E) form an angle β which is larger than 0° .
7. A mascara brush according to claim 1, wherein a bristle contour (8, 9) of said cores (2, 3) has one of the following shapes:
- cylindrical,

- barrel-shaped,
- shape of truncated cone tapering on one or both sides,
- shape of truncated cone,
- centrally waisted

5 - centrally waisted with a truncated cone tapering on both sides.

8. A mascara brush according to claim 1, wherein a bristle contour (8,9) of said cores (2, 3) has one of the following cross-sectional shapes:

- round,

10 - elliptical,

- triangular, especially with rounded corners,
- rectangular, especially square-shaped, especially with rounded corners.

15 9. A mascara brush according to claim 1, wherein said bristles (4) are made of plastic fibres or natural fibres.

10. A mascara brush according to claim 1, wherein said handle section (5) is attached in a stem section centrally or off-centre.

20 11. A mascara brush according to claim 1, wherein the stem section has a diameter ranging from 1.8 mm to 5.0 mm.

12. A mascara brush according to claim 1, wherein instead of said curved

25 cores (2, 3) at least one of said two cores is formed as a straight core.

13. A method for manufacturing a mascara brush comprising a plurality of bristles held between two intertwined wire sections forming a core, with said core comprising a curved core section, including the steps of:

- manufacturing a raw brush having at least two straight cores extending from a common handle section (5);
- inserting said cores into a bending tool having a convex bending plunger (12) and a concave counter-plunger (13) being essentially complementary thereto;
- bending said cores, wherein said bending plunger (12) and said counter-plunger (13) are moved towards each other and then away from each other;
- taking said cores (2, 3) out of said bending tool.

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14. The use of a mascara reservoir (14) comprising a circular mascara wiping aperture (17), through which said mascara brush (1) is insertable into said mascara reservoir (14), for a mascara brush (1) according to any of claims 1 through 7.

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